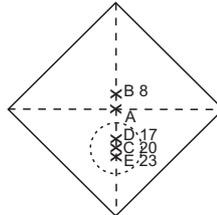
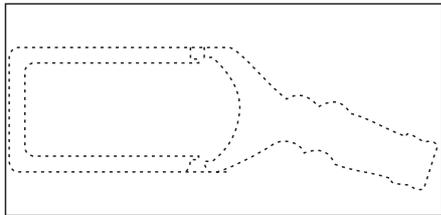


THE LAST DROP

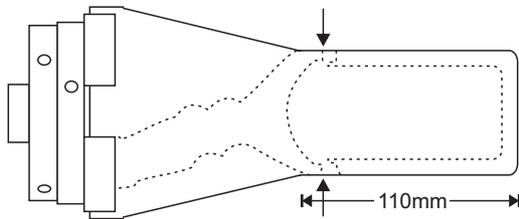
Based on a Mark Sfirri turning

The intention is to portray squeezing the last drop from the bottle. The bulk of the bottle is a box. If the finished project is to replicate a small drink bottle start with a block 70 x 70 x 210mm long.

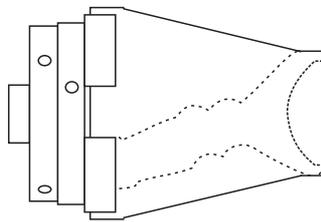
You can turn this project using two long standard diameter 46mm spigots to hold the wood. This then requires extra work to clean the bottom of the project at the end.



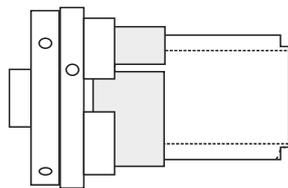
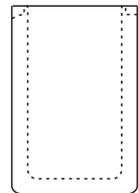
This is the project viewed from the side on the angle portrayed in the top layout drawing.



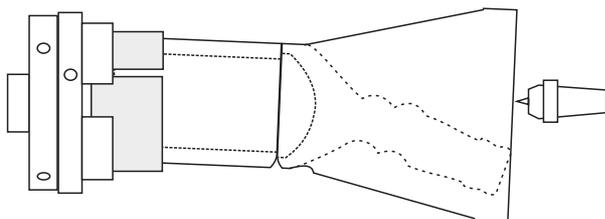
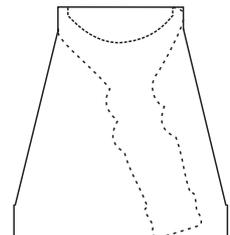
Hold the square wood by the top end in a large chuck. The corners will protrude between the jaws. Cut the body of the bottle down to 65mm diameter. Sand and finish this part. Note that the top end of the wood remains square. Part the bottom of the box off.



Set the bottom part aside. Cut, sand, and finish the inside of the top. Note the thick flanges - these are required to allow for the cutting of a "crease" later.



Mount the bottom part of the work in a mid-size chuck. A piece of drain pipe is used as a packer to avoid marking of the wood. Hollow the box bottom and fit the lid.

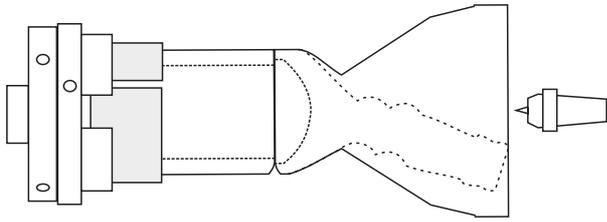


Fit the top back on. Bring up the tailstock. Tilt the work to point B at the tailstock. Cut a "crease" at the box join and start one side of the shoulder of the bottle.

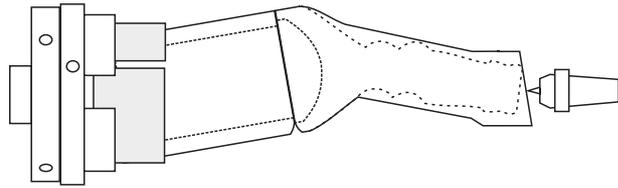


THE LAST DROP

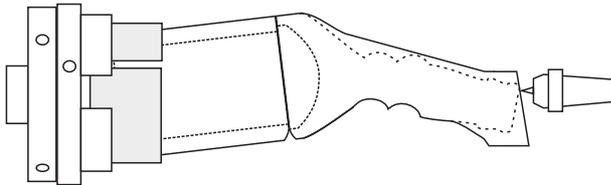
continued



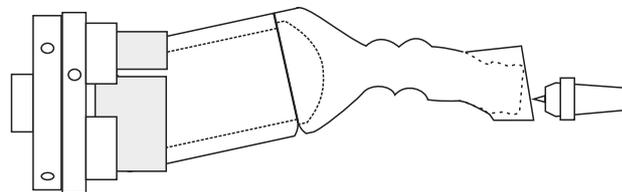
Return to the centre mark at the tailstock. Tape the two halves of the box together. Cut the shoulders of the bottle.



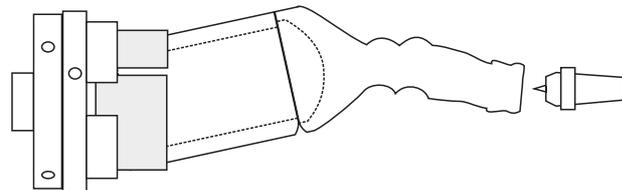
Move the tailstock end to centre C. Turn the "neck" of the bottle to size, but not the top 20mm.



Move the tailstock end to centre D. Turn two coves in the stem.



Move the tailstock end to centre E. Turn two beads in the stem in a position to compliment the two coves.



Round the top to size and the beads below it as on a real bottle with the cap off.